

The heat transfer data used below has been calculated in accordance with BS EN ISO 12241:1998 **Pipework Data**

Operating Temperature (°C) = 80 Ambient Still Air Temperature (°C) = 30 Pipe Material = Black Steel Pipe Emissivity (uninsulated) = 0.9 Pipe Orientation = Horizontal Rockwool Insulation Type = Rocklap H&V Section Cladding Type = Aluminium Foil Fuel Type = Gas Gross Fuel Cost (pence per kWh) = 4.1 Plant Efficiency (%) = 79 Net Fuel Cost (pence per useful kWh) = 5.19 Plant Utilisation (hours per day) = Plant Utilisation (days per year) = Plant Utilisation (hours per year) = 6205 Net Fuel Cost (pence per W per year) = 32.20 Gross CO2 impact (kg per kWh) = 0.206 Net CO2 impact (kg CO2 per useful kWh) = 0.261 Net CO2 impact (kg per W per year) = 1.618

1" Valve 6 25 80 10.9 69 415 £133.71 0.7

1" Valve 6 40 80 8.7 71 428 £137.96 0.7

Pipe O.D.	Pipe	Rockwool	Heat loss (W/m)		Heat Saving		Cost	CO ₂
(mm)	length	thickness	Bare	Insulated	W/m	W	saving	Saving
	(m)	(mm)	surface	surface			per year	per year
								tonnes
1" Valve	1	30	13.3	1.37	11.83	71.33	£22.99	.012
1" Flange	1	30	6.65	0.685	5.915	35.665	£11.50	.006

Economy of Insulated Plant

Gross CO2 impact (kg per kWh) taken from Defra document 'Guidelines to Defra's GHG conversion factors for company reporting' June 2007

A MORE DETAILED VERSION OF THIS DISCLAIMER IS AVAILABLE ON OUR WEB SITE. The above calculations use Rockwool's' DECLARED thermal conductivity values. DESIGN thermal conductivities can be incorporated when sufficient information is

supplied (see 'Industrial calculations undertaken by Rockwool' for more details).

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adequacy and accuracy of the information supplied. For the avoidance of doubt, you acknowledge and agree that Rockwool Limited ("Rockwool") have a very limited

knowledge of the project in question and if the information you supply is not accurate then the information, calculation, replies and/or specification Rockwool provide herein

will not be accurate as a result of such inaccurate information. Rockwool makes no representations nor gives any warranties of any kind as to the accuracy or completeness of

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Heat loss (W/m) Heat saving

Basis of calculation: Valve = 1m; Flange = $\frac{1}{2}$ m